



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18700-101-17
Job Sheet 204796


Part No: RBT18700-101-17		Job Qty: 1 pcs
Part Name: Bolt		
		
Part Weight: 0 lbs	Status: New	Priority: Medium
Job Created: 12/19/19	Job Tracking No:	
Due Date: 2/24/20	Created By: Patrick Lussier	
Type: Stock	Description:	
Note: DWG RBT18700-101 Rev.7 IPP Rev. A 19.12.09 New issue DP Verify DD		
Ship Via:		

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
151	Purchasing	1 pcs	2/24/20		0.00	0.00	Purchasing - 1		 JAN 08 2020
							Purchasing - 2		
							Purchasing - 3		
152	Packaging 2-1 - Receive - B4B	1 pcs	2/24/20		0.00	0.00	Packaging 2 - 1 - B4B		 JAN 08 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S245831



Part: RBT18700-101-17

Job No: 204796

Serial No/Batch: S245831

Revision: 7

Inspector:

Exp Date:

Instructions:

Date: 01/08/20

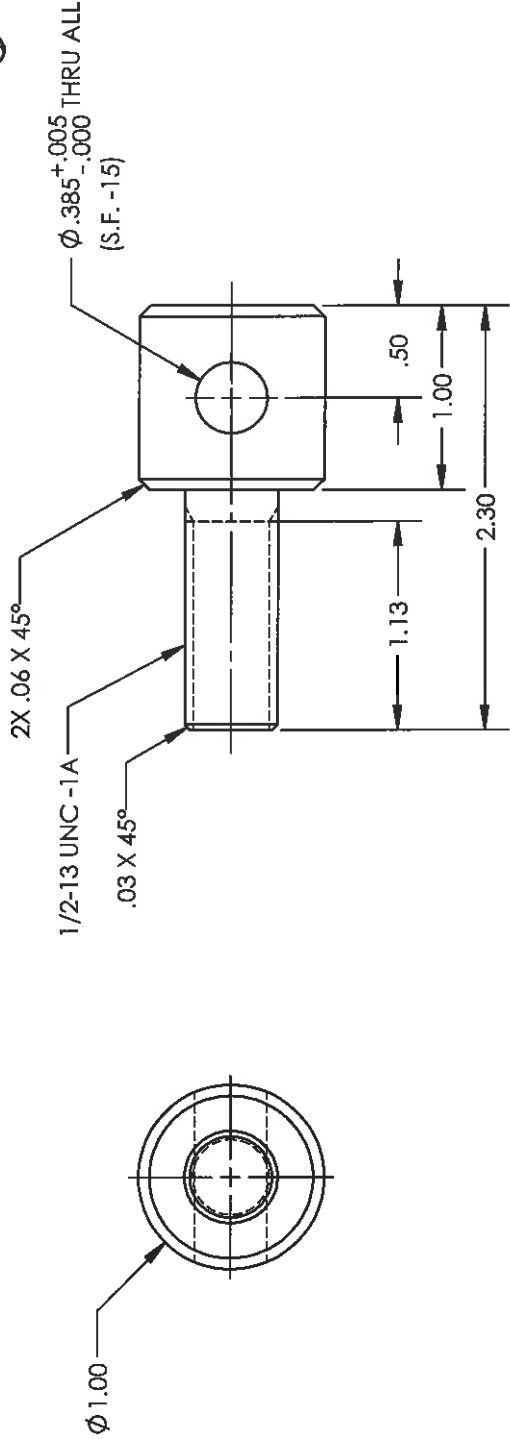
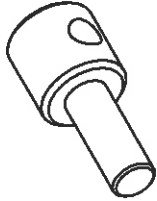
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
153 QC 6	1 pcs	2/24/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	JAN 0 8 2020
				QC 6 - 81	
160 Packaging 3-1 - Stock - B4B	1 pcs	2/24/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	GAISO DAS 80
				Packaging 3 - 4 - B4B	9-89
				Packaging 3 - 5 - B4B	JAN 1 0 2020
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 37 - B4B	
170 QC 21 - SA	1 pcs	2/24/20	0.00 0.00	QC 21 - SA - 21 ✓	DAS 21
				QC 21 - SA - 70	GAISO JAN 1 0 2020
Part Op 151 - Issue P/O: 415045452 - MANUFACTURE RBT18700-101-17 AS PER DWG Supplier: METEC Certificate of					
Descriptions: conformity is required					
152 - (Receive & Inspect for Damage & Mat'l Certs)					
153 - QC6- All purchased or subcontracted products					
160 - Identify as per dwg & Stock Location: _____					
170 - QC21- Final Inspection - Work Order Release					
x 1 Blue order 2019					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RBT18700-101-17P	Bolt	1 Ea (1 ea)	151-Purchasing	5245828	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
151-Purchasing	RBT18700-101-17P	1	0	0	

Part Specifications
Specifications could not be found.

Plex 12/19/19 2:47 PM dart.lussier.patrick

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2A		-17 CH'D FINISH FROM BLACK OXIDE.	8/23/2011	RJC	RW
3		-17 CH'D HOLE DIAMETER FROM Ø.377 +.010-.000.	3/8/2012	RJC	SE
4A	14-0141	-17 ADDED .03 X 45° CHAMFER, ADDED TOLERANCE TO Ø.385 DIM, DELETED Ø.500 +.000-.005 DIM.	9/2/2014	DJN	RJC
5	15-0214	-17 CH'D MATERIAL WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T.	8/28/2015	RJC	JAG
6	16-0191	-17 CH'D MAT'L WAS 4140 Q&T/4142 Q&T IS 4140/4142. ADDED HEAT TREAT RC 28-34. ADDED FINISH SPEC ASTM B633 TYPE II SC2.	10/27/2016	DPD	JAG



DART
AEROSPACE

ENGINE STAND

RBT18700-101-17

DWG NO.	REV
RBT18700-101-17	7
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS $\pm 1/16$ DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$ SURFACES = 125/ $\sqrt{\text{R.F.}}$ 1. BREAK ALL SHARP EDGES .015 X 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. AFTER PLATING AND TOL PER ASTM B633 TYPE II SC2 4. USED ON MODEL	
MAT'L 4140/4142	
TREAT RC 28-34	
FINISH BLACK ZINC	
SPEC ASTM B633 TYPE II SC 2	
DRAWN BY: COLE	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 4/2/2009
R.R. 250-C18 TO C47	
SHEET 12 OF 28	

(-17)

BOLT



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CUSHE02

Sold To: Textron Finance Shared Service Center
ATTN: Bell Ozark, PO Box 77903
Fort Worth, TX 76177
USA
Phone: 334 445 5393
Fax: (334) 774-6756

Ship To: Bell Helicopter (A Textron Company)
668 Parker Drive
Ozark, AL 36360
USA
Phone: (334) 774-2529

ORDER

Order No : 21847

Date: 12/18/19

Ship-To Contact: Shannon Collin

Email: scollin@bh.com

Cust PO No: SC19-0585

FOB: Shipping Point

Ship Via:

Freight Terms: PrePaid

Terms: Net 60

INCO Terms:

Order Taker: Caitlin Crooks

Order Taker Phone:

Order Taker Email: ccrooks@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	12/30/19	12/30/19	RBT18700-101-15	HANDLE	1	pcs	\$159.00USD	pcs	\$159.00 USD
2	2/26/20	2/26/20	RBT18700-101-15	Bolt	1	pcs	\$182.00USD	pcs	\$182.00 USD
3	12/30/19	12/30/19	RBT18700-101-27	Handle Ends	2	pcs	\$20.00USD	pcs	\$40.00 USD
Sub Total									\$381.00 USD
Grand Total									\$381.00 USD

ORDER NOTES

FedEx Ground ACCT #103512140
TAX ID #05-0393946
DO NOT SHIP EARLY

All Prices Quoted In USD & Valid For 30 Days. All Parts Subject To Prior Sale & Are Ex-Works Manufacturing Facility In Hawkesbury, ON, Canada

Duties And Taxes Not Included In Quote

Freight Not Included In This Quote

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200 Fax: 613 632 5246 accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged



Dart Aerospace Ltd.

1270 Aberdeen St

Hawkesbury, ON

K6A 1K7

Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045452



Supplier:

MEM001-VC

Metec Metal Technology Inc.

20 Terry Fox Drive PO Box 781

Vankleek Hill

ON

K0B 1R0 Canada

Phone: 613 678 3957

Fax: 613 678 3956

Attention:

Walz, Shigi

Ship To:

1270 Aberdeen Street

Hawkesbury

ON

K6A 1K7 Canada

Phone: 613-632-5200

PO No:

POHB045452

PO Date:

12/19/19

Due Date:

2/24/20

Purchase Order

Revision:

Revision Date:

Ship-To Contact:

Phone:

Via:

Ground

Pymt Terms:

Net 60

Freight Terms:

Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204796	RBT18700-101-17P	RBT18700-101 Rev.7	X		Bolt	Firmed		2/24/20	1 Ea	0 Ea	1 Ea	\$160.00/Ea	\$160.00
Grand Total:														\$160.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

DAS
40
9-88

Plex 12/19/19 2:57 PM dart.lussier.patrick



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 26452
Shipment Date: 08-Jan-2020
Ship Via: Pick up at METEC
Order Number: 4492
Order Date: 12/20/2019
Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB045452
Terms: Net 60 Days

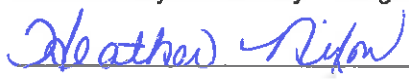
Quantity									
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job	Number
2	1	1	0	0	EA	DART-RBT18700-101-17P-NO-FINISH Bolt excluding finishing	7	4492-01	

RECEIVED

JAN 08 2020

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.


Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
1	DART-RBT18700-101-17P- NO-FINISH	Bolt excluding finishing	7	HB045452

MATERIAL: supplied by METEC

DA:
40
8-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Eric Dewar

Vankleek Hill, January 8, 2020